



Service driven... Result focused!
Industrial Supplier

TAP / DRILL CHART

Thread	Drill	Thread	Drill	Thread	Drill
0 - 80	3/64	1/2 - 13	27/64	M10 - 1.5	8.5M
1 - 64	54	1/2 - 20	29/64	M10 - 1.25	11/32
1 - 72	53	9/16 - 12	31/64	M12 - 1.75	Y
2 - 56	51	9/16 - 18	33/64	M12 - 1.25	10.8M
2 - 64	50	5/8 - 11	17/32	M14 - 2.0	12.0 M
3 - 48	47	5/8 - 18	37/64	M14 - 1.5	12.5 M
3 - 56	45	3/4 - 10	21/32	M16 - 2.0	14.0M
4 - 40	43	3/4 - 16	11/16	M16 - 1.5	14.5M
4 - 48	42	7/8 - 9	49/64	M18 - 2.5	15.5M
5 - 40	38	7/8 - 14	13/16	M18 - 1.5	16.5M
5 - 44	37	1 - 8	7/8	M20 - 2.5	17.5M
6 - 32	36	1 - 12	59/64	M20 - 1.5	18.5 M
6 - 40	33	1 - 14	15/16	M22 - 2.5	19.5 M
8 - 32	29	M1.6 - .35	1.25M	M22 - 1.5	20.5 M
8 - 36	29	M1.8 - .35	1.45M	M24 - 3.0	21.0M
10 - 24	25	M2 - .4	1.60M	M24 - 2.0	22.0M
10 - 32	21	M2.2 - .45	1.75M		
12 - 24	16	M2.5 - .45	2.05M		
12 - 28	14	M3 - .5	2.50M		
1/4 - 20	7	M3.5 - .6	2.90M		
1/4 - 28	3	M4 - .7	3.30M		
5/16 - 18	F	M4.5 - .75	26		
5/16 - 24	I	M5 - .8	4.20M		
3/8 - 16	5/16	M6 - 1.0	5.0M		
3/8 - 24	Q	M7 - 1.0	6.0M		
7/16 - 14	U	M8 - 1.25	H		
7/16 - 20	25/64	M8 - 1.0	7.0M		

